

LEXUS RX

20RX / F SPORT MC後
Front Half Spoiler

SET UP GUIDE

1. Refer to Figure 1 to cut the attachment, and refer to Figure 2 to secure attachment a using the metal fittings on the back of the spoiler. (Please make sure that the remaining net does not interfere with the bumper. Also, refer to Figure 2 in the attached document: Advice on using a sealer to secure the net and spoiler in several places using attachment e.)
2. Install the included LED day lights (6 round).
3. Remove the lower part of the bumper according to the maintenance manual, remove the original fasteners at the location shown in Figure 3-D, and attach them to the spoiler.
4. Attach the bracket by referring to the illustration in Figure 2-a.
 - A. Drill a 3.2mm hole marked on the bumper from the bracket hole and secure with the included bolts.
 - B. Drill a 5.0mm hole in the undercover, then drill a 3.2mm hole marked on the bracket from that hole and secure with the included bolts.
5. Temporarily assemble the spoiler to the vehicle and mark the hole locations (5 places) shown in Figures 2 and 3-C on the bumper from the spoiler holes.
6. Remove the spoiler and drill a 3.2mm hole at the location marked in step 5.
7. Check the installation position by referring to Figures 2 and 3.
8. Fix Figure 2 and Figure 3-C (5 locations) with the included fasteners, and fix Figure 3-D with the original fasteners.
 - A: Bumper Fixed with included fasteners, 3.2mm holes
 - B: Undercover 5.0mm holes Fixed with included stays, 3.2mm holes
 - C: Bumper 3.2mm holes, fixed with included fasteners
 - D: Fixed with genuine fasteners

List of included parts;	quantity
A. 4 × 10 tapping screws	13 pieces
B. LED daylights	1 set
C. Sealant	1 pieces
D. Net (650mm x 90mm) Coarse black	1 sheet
E. Stay	3 set



